

# FITTING INSTRUCTIONS FOR DISCOVERY I & RANGE ROVER CLASSIC SIDESTEPS

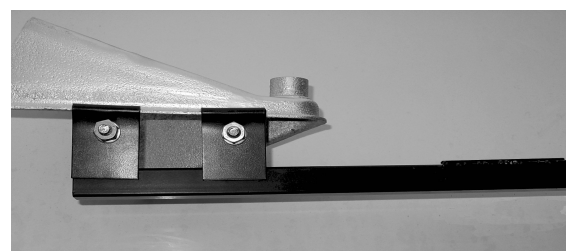
## Please Note :-

Quick fit side steps now have bolt on legs. These **MUST** be attached to the steps first and left loose. Legs cannot be fitted incorrectly providing the loose clamps face upwards and towards the front. The steps clamp on to the lower lip of the front and rear out riggers (similar to a roof rack – see picture below) so no drilling and no holes are required\*, just a 13mm and 17mm spanner, & take just 15 minutes to fit per pair.



**\*Note:-** Tapered end of steps go to the front of vehicle  
If steps are to be used for heavy duty an extra nut and bolt (supplied) should be fitted to the rear outrigger by drilling.

1. Slackly bolt on legs to steps. These **MUST** be loosely attached, with clamps upwards and forward facing. The tapered end of the steps go forward. The rear leg has a single large plate with optional extra bolt hole (see note above), the front has two plates, and is shown below.
2. Slacken all bolts to almost the end of their threads.
3. Offer up step to align with outriggers.
4. Loosely fit front clamps to outrigger, then repeat with rear clamps.
5. Tighten all 4 bolts on step, then front clamps to finger tight, then repeat on rear clamps.
6. Align step along length of vehicle by pulling in or out.
7. Tighten all bolts and clamps securely.
8. Test step by application of a load.
9. Your sidestep is now installed.
10. Repeat with other side.



FRONT CHASSIS MOUNTING ARRANGEMENT

Note 3 holes on larger rear bracket

