

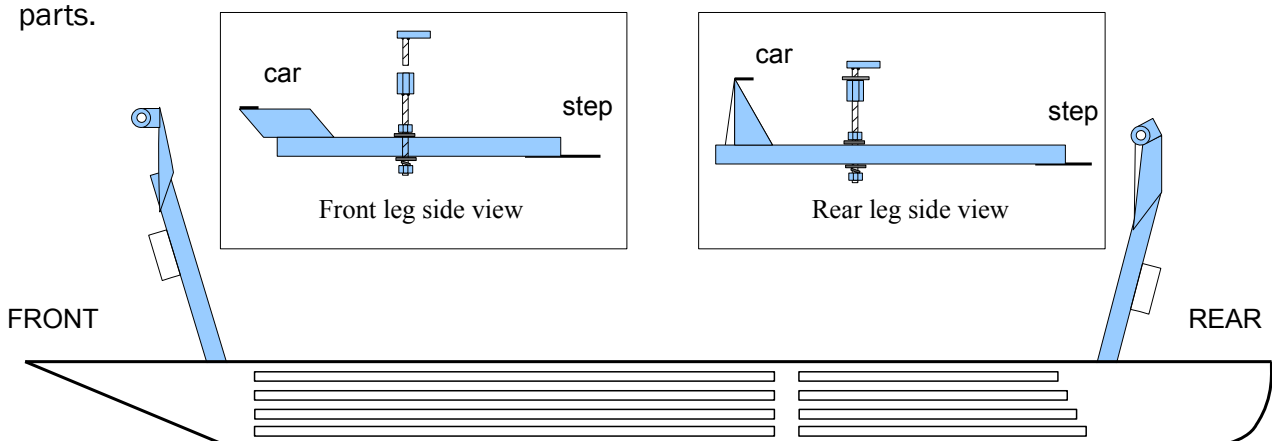
FITTING INSTRUCTIONS FOR FREELANDER 2 DELUXE RUBBER MOULDED SIDE STEPS

Read carefully before attempting to fit



1. Attach front bracket first. Put small M10 bolt with welded D shaped plate up through one of the large holes in the floor pan and let the thread hang out of the small centre hole. Thread on the short stud (no washer) but do not fully tighten at this time. Next remove the outer gearbox mounting bolt. Offer up bracket and loosely attach.
2. At the rear of car remove the large bolt from the front of black rubber suspension mounting bracket using a 15mm socket and short extension. Jiggle the large M10 stud up through the large oval hole in floor pan (D shaped washer first) let the stud hang down and push towards the **front** of slot, then tighten the washer & lock nut up against the floorpan but again not completely tight. Offer up the rear bracket over the stud and loosely refit the 15mm mounting bolt.
3. Fit step to the legs with the 4 small M8 bolts (13mm socket). Tighten these first, then the inner leg bolts (15mm socket) at rear, 13mm socket at front, fully tighten the studs up in to the floor and lastly adjust the step on front and rear studs tight to the door sills (17mm spanners).

Note:- The threaded studs are only fitted through the brackets to show positions, remove before fitting to car. Refer to the below diagrams for the original order if confusion arises as to the placement of parts.



TOP VIEW OF PASSENGER STEP