

FITTING INSTRUCTIONS FOR RANGE ROVER SPORT RUBBER STEPS



1. Fit the four brackets first—13mm and 17mm spanner. The fixing holes are pre-drilled and threaded by the factory & three of the threaded holes are covered by removable plastic bungs running along the edge of sill. Counting from the front of vehicle, the two rearmost bungs and the second bung on each side are used. The frontmost bracket fixing uses a fourth hole which is concealed under the plastic trim. First hold the front bracket (*) in place, aligning the rear hole (‡) with the second bung, to locate the future hole. Now use a small drillbit as a router to clear the plastic and make an access to the existing hole underneath.
2. Now attach the brackets (DRIVERS SIDE FIRST) with bolts provided using a washer under each nut. The rear bracket outer fixing holes are sandwiched between the plastic sill and the body fixing. The inner leg fixings at the rear locate into holes in the chassis using the anchor bolts supplied, the front inner bolts locate up through the two chassis/gearbox tubes. The loose fixing plate supplied with front legs should be put into position with the welded nut facing down to help fitting. Do not fully tighten at this stage. Now fit passenger side legs by sliding along the brackets from the front to sandwich and locate as the drivers side did, pulling down the plastic sill to assist.
3. Outer bolts can be loosely fitted into the steps, locate side steps into position on brackets, fit inner bolts. Push steps in against the body of vehicle. Adjust steps for best fit and tighten all nuts and bolts fully.

